

SOUTH PRODUCTION NOTES

July 30, 2015
3-11 Shift Notes

BASF EMPLOYEES
248 Last Recordable
182 Last Lost Time
RC Audit!!!!

Freight Elevator in 31 is temporarily repaired. Please see instructions before using.

#1 MED / AI 3952 next:

Continue clean up on MED and calciner. Mixer needed vacuumed out, and we will need to reverse calciner. Then run sand through P&S spiral into calciner feed hopper and catch at calciner discharge. After sand runs through, change screens on calciner and get MED started. If this gets done get screener changed per MOD.

#1 RC / AI 3952 next:

Begin cleaning for AI 3952 next. Clean up sheet on GL desk (see above).
Exhaust to F1-

#2 MED line / Cu 0860:

Plan is to restart on Friday after DL Page finishes modifications on extruder chute. Ensure that the chillers and pumps are running and functioning properly.

#2 RC/ Cu 0860:

Drums and partial bag have been brought up. Need to be refed and put into Bag #9 from Lot 172.

#3 MED line / D-1702:

Viron is still down, we do not have control of the caustic. The pump will just stay on for 20 min and then kick out. Also waiting for parts on limit switch on the solution weigh tank. Could be down for a few days waiting on parts.

#3 RC / D-1702:

On hold until more material can be made on MED
Exhaust to CTO

#4 RC / D-1145 SNAP

Continue to feed.

Exhaust to 4 DC

#5 RC / Cu 3818:

Walk through late on day shift. Temperatures adjusted. Restart feed when ready.
Exhaust to 5 DC

#6 RC & Dryer / D 1756

Drier being relit late on day shift. Should be able to start refeeding on afternoon shift.

Exhaust to Sly Scrubber

West Pfaudler / D 1145

Continue on and make two batches per shift so we can catch up on this highest priority job.

East Pfaudler/ D 1756:

Work order entered on leaking butterfly valve. Will hopefully be repaired on afternoon shift Thursday.

If using lot 51 bags, water pick-up is .77. If using lot 53 bags (down by elevator and in truck dock), water pick-up is .76.

6 Tank:

Tank empty

7 Tank:

Tank empty

National Dryer / D-1145

Repair complete up and running without issues.

PK Blender:3915 Pill Mix

Start making pill mix as man power is available. Catapal is located in loading dock 2.

Abbe Blender:

Tagged out of service until gate is repaired.

Tower 3 / Pd 0930:

Bottom dropped on tower. Will need to start cleaning for next product.

Tower 6 / DPT 0101:

Tower is loaded and running.

North Screener /:

Down

South Screener / DPT 0101:

Continue. 4 totes left.

#2662 (west) Pill Machine / AI-3915:

Machine has been taken to maintenance, need seals delivered (Monday)

#2664 (east) Pill Machine / AI-3915:

East machine should be ready in maint. By mid morning

TK #2 / V 2010:

Load one car on the TK and do another profile on this car.

TK #4 / Cu 2508:

UPDATE: Ross mixer gearbox housing broke during mixing, work order submitted but need to know if alternative method for mixing cu 2508. Cars 22-24 and 1-5 have been loaded and unloaded, waiting on replacement decision for Ross mixer. NEED UPDATE FROM MENZ ON REPLACEMENT MIXER STATUS. When running, again, follow the drum remake instructions below: From Lot 222 drums 8, 10, 15, 16, 22, 23, 27 and 29 (all underfired) have been pulled for remixing and dropping to cart for refeeding. Drum 8 was replaced by drum 21, and drum 10 was replaced by drum 14. And, when the kiln started to unload before the mixer went down drums 14, 15 and 16 were remade. So far, lot 222 is completed up to drum 20. The next drum off will be drum 21, then continue up to drum 32 to complete the lot.

Harrop Kiln / AI 3920:

Out of material.

Building 27 Belt Filter / 5020:

Continue...

SOUTH END PRODUCTION PRIORITIES:

- 1) West Pfaudler/National Dryer/#4RC
- 3) East Pfauder/#6RC
- 4) #3 MED/#3RC
- 5) #5 RC
- 6) #2 MED/#2 RC
- 7) Horne Tabletting (work on machine if available)
- 8) #2 Tunnel Kiln
- 9) Reduction Towers
- 10) Reduction Screening